

Work Order ID 118403

September-05-14 11:51:53 AM

118403

Page 1

Item ID: D120-638-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 9/05/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/05/14 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals:

Process Plan: N

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2435	Rev E1								

180

0.00

180

Packaging

Packaging

Memo

0.00

Packaging

PULL FROM STK
1 X D120-638-011 B101629
DISASSEMBLE COMPLETELY
RETURN ALL PARTS TO STK
(FOR D500-572-011)

1x 8014-9-5

185

QC21- Final Inspection - Work Order Release

0.00

185

QC

Memo

0.00

Quality Control

114-0905

Picklist Print

September-05-14 11:51:53 AM

Page 1

Work Order ID: 118403

118403

Parent Item: D120-638-011

D120-638-011

Parent Item Name: Bearpaw

Start Date: 9/05/14

Required Date: 9/05/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
 IPP Rev:B Added Step 2 08-04-16 JLM Verified By:EC
 IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-15A		Purchased	No				Each	400.0000		-8			
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AN4-15A

Bolt

B126105.

DAS
26
9-89

Location	Loc Qty	Loc Code
GA	100	
120449	100	
ST343	200	
m129732	200	
ST357	11	
m127817	11	
ST515	89	
m123525	6	
m128978	83	

D120-638-011

Manufactured No

D120-638-011

Bearpaw

1

DAS
26
9-89

Location	Loc Qty	Loc Code
FG014	1	
101629	1	
	Each	15.0000

D2182B050

Manufactured No

D2182B050

Clamp Cushion Black

-4

14-9-5

B101827

DAS
26
9-89

Location	Loc Qty	Loc Code
ST410	15	
113375	9	
34177	6	

Picklist Print

September-05-14 11:51:53 AM

Page 2

Work Order ID: 118403

118403

Parent Item: D120-638-011

D120-638-011

Parent Item Name: Bearpaw

Start Date: 9/05/14

Required Date: 9/05/14

Start Qty: 1.00

Required Qty: 1.00

D2274

Manufactured No

Each

775.0000

D2274

Radius Block

**

(-8)

B99005

DAS

26

9-89

Location

Loc Qty

Loc Code

FG

12

86855

12

ST005

763

109534

6

110264

2

112466

2

115803

123

117869

357

121589

273

D2435

Manufactured No

Each

0.0000

D2435

Bearpaw

**

(-2)

B104597

DAS

26

9-89

D2438

Manufactured No

Each

114.0000

D2438

Clamp

**

(-4)

B99760

DAS

26

9-89

Location

Loc Qty

Loc Code

ST542

114

112483

113

115202

1

D2529

Manufactured No

Each

820.0000

D2529

Washer

**

(-8)

14-9-5

B99918

DAS

26

9-89

Location

Loc Qty

Loc Code

ST007

820

109580

7

115153

113

119633

600

121250

100

September-05-14 11:51:53 AM

Shop Packet Print

Page 2

Picklist Print

September-05-14 11:51:53 AM

Page 3

Work Order ID: 118403

Parent Item: D120-638-011

Parent Item Name: Bearpaw

118403

D120-638-011

Start Date: 9/05/14

Required Date: 9/05/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

4,588.000

MS21042L 4

Locknut

**

-8

m126333

DAS
28
9-89

Location

Loc Qty

Loc Code

ST307

4588

126275

5

m126015

12

m126275

27

m127255

63

m127376

11

m127813

891

m128300

80

m128798

999

m129472

1000

m129934

1500

NAS1149D0463J

Purchased

No

Each

5,775.000

NAS1149D0463J

WASHER

**

-8

14-9-5.

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

485

M129682

485

ST277

5290

16941

8

M126221

20

M127813

6

M127904

127

M128591

44

M128995

1500

M129390

3585

September-05-14 11:51:53 AM

Shop Packet Print

Page 3